## **ON-BOARD PROGRAMMING**

# ON-BOARD PROGRAM

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### 2012-2014 FORD FOCUS/ESCAPE







#### ADD KEY (Must have two working original keys):

#### NOTF:

A maximum of eight coded keys can be programmed to your vehicle; all eight can be IKT's with remote entry functionality.

- 1. Insert the first previously programmed coded keys into the ignition.
- 2. Turn the ignition from off to on. Keep the ignition on for at least three seconds, but no more than 10 seconds.
- 3. Turn the ignition off and remove the first coded key from the ignition.
- 4. After 3 seconds but within ten seconds of turning the ignition off, insert the second previously coded key into the ignition.
- 5. Turn the ignition from off to on. Keep the ignition on for at least three seconds, but no more than 10 seconds.
- 6. Turn the ignition off and remove the second coded key from the ignition.
- 7. After three seconds but within 10 seconds of turning the ignition off and removing the previously programmed coded key, insert the new un-programmed key (new key/valet key) into the ignition.
- 8. Turn the ignition from off to on. Keep the ignition on for at least 6 seconds.
- 9. Remove the newly programmed coded key from the ignition.
- 10. If the key has been successfully programmed, it will start the vehicle's engine and will operate the remote entry system (if the new key is an Integrated Keyhead Transmitter).

If the key was not successfully programmed, it will not start your vehicle's engine and/or will not operate the remote entry features. The message center will display: NO KEY DETECTED. Wait 10 seconds and you may repeat Steps 1 through 8. If the failure repeats, bring your vehicle to your authorized dealer to have the new key(s) programmed.

To program additional new un-programmed key(s), wait 20 seconds and then repeat this procedure from Step 1.