

BRIGGS & STRATTON TECHNOLOGIES

Automotive Systems Group

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SUBJECT How to Remove Lock Cylinder from Paddle Handle Glove Compartment Housing No. AS-1104

DATE 6/1/88

FILE IN Bulletin
Binder

LOCK CYLINDER REMOVAL PROCEDURE

- Remove latch assembly from Glove Box Door.
- 2. Set fork bolt in up position (Fig. 1).
- Pick lock and/or rotate with key clockwise to 3 o'clock (locked) position.
- With tension wrench or key in position, apply light load and depress retainer tumbler through poke hole, right side of latch assembly (Fig. 2).
- Pick or rotate key until lock cylinder rotates to about 5 o'clock position, to line up notch at rear of lock cylinder with tab in latch housing.
- 6. Remove lock cylinder and decode.

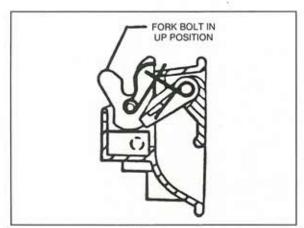


FIGURE 1

LOCK CYLINDER ASSEMBLY INSTALLATION PROCEDURE

- Fork bolt must be in locked position (up position) before installing lock cylinder.
- Grasp lock cylinder and depress rear most, light colored, tumbler flush with cylinder surface and insert oval key. All tumblers will now stay depressed.
- Insert lock cylinder, with key inserted, into latch housing hole with the front projection pin at an approx. 8 o'clock position. After cylinder drops into position, rotate key counterclockwise until it stops.
- Extract key; lock cylinder is now locked into housing.
- 5. Install latch assembly in glove box door.

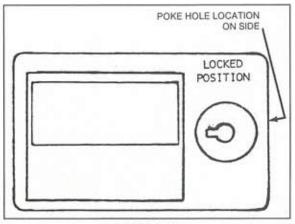


FIGURE 2