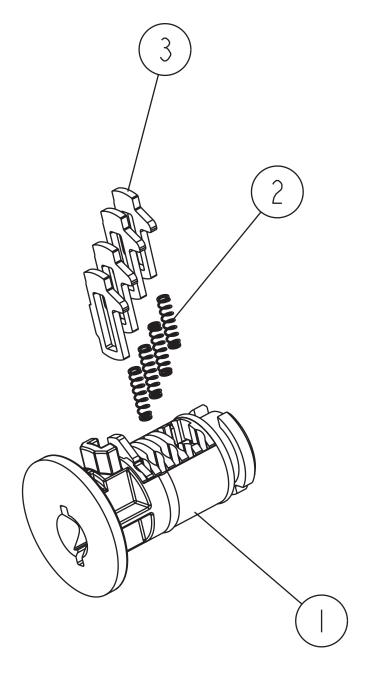
## GENERAL MOTORS INSTRUCTION SHEET FOR ASSEMBLING AND CODING INTERNAL LOCKS

The internal lock cylinder only uses four of the ten cut positions, 7 through 10. The tumbler positions are on one side and self-retaining.

- 1. Hold the cylinder (1) so the side with tumbler spring wells faces up.
- 2. Insert tumbler springs (2) into the four spring wells.
- 3. Install the first tumbler (3) for key cut position 7 in the slot nearest to the front of the lock cylinder. Install the remaining tumblers following the key cod.
- 4. Press the tumblers in place until they are secure.
- 5. Check for correct loading of the tumblers by inserting the key into cylinder. All of the tumblers should be flush with the lock cylinder body.



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